

Micro-Spotting



90° Point Uncoated



90° Point AlTiN Coated

Carbide Micro Spotting, 90° Point

Drill Size	Decimal Equiv	OAL	Length of Cut	Shank ø	Uncoated Part #	AlTiN Coated Part #
.0050	.0050	1-1/2	.025	1/8	RMS1000	RMS1001
.0100	.0100	1-1/2	.035	1/8	RMS1002	RMS1003
.0150	.0150	1-1/2	.045	1/8	RMS1004	RMS1005
.0200	.0200	1-1/2	.050	1/8	RMS1006	RMS1007
1/32	.0312	1-1/2	.090	1/8	RMS1008	RMS1009
1/16	.0625	1-1/2	.200	1/8	RMS1010	RMS1011
3/32	.0938	1-1/2	.200	1/8	RMS1012	RMS1013
1/8	.1250	1-1/2	.200	1/8	RMS1014	RMS1015



90° Point Uncoated



90° Point AlTiN Coated

Carbide Micro Spotting, 90° Point, Metric

Drill Size	Decimal Equiv	OAL	Length of Cut	Shank ø	Uncoated Part #	AlTiN Coated Part #
.15MM	.0059	38	.65MM	3	RMS1016	RMS1017
.25MM	.0098	38	.90MM	3	RMS1018	RMS1019
.40MM	.0157	38	1.15MM	3	RMS1020	RMS1021
.50MM	.0197	38	1.30MM	3	RMS1022	RMS1023
1.00MM	.0394	38	2.30MM	3	RMS1024	RMS1025
1.50MM	.0590	38	5.00MM	3	RMS1026	RMS1027
2.00MM	.0787	38	5.00MM	3	RMS1028	RMS1029
3.00MM	.1181	38	5.00MM	3	RMS1030	RMS1031

Carbide Drills



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Tolerances	
Inches	Millimeters
+0.000, -0.003	+0.0000, -0.0080